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Ph.D. thesis (2022-2025)  
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Thèse confidentielle

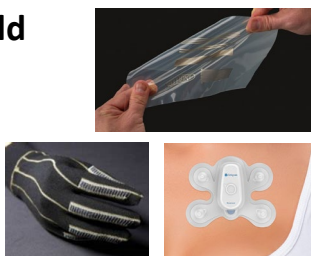
# Development of stretchable conductive inks

## Développement d'encre conductrices étirables

### Context / Objectives

#### Stretchable electronics field

- Growing market
- Applications in healthcare, safety, e-textile...



Most of current stretchable conductive inks :

- Are only flexible
- Have a high resistance increase under stretching
- There is an uniformity of used materials (PDMS, PU)

#### Challenges:

- Formulation of a stretchable printable fluid
- Adapt and optimize the printing process
- Maintain a good adhesion and functional properties of the ink while stretching the printed pattern
- Ecodesign: use of biobased alternatives for the matrix and decrease of the amount of metallic material

Funded by:



### Methods

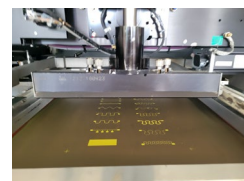
#### Formulation of stretchable fluids

- Silver particles with different morphologies
- Biobased matrix
- Water and co-solvent
- Additives



#### Printing process

Screen-printing



Speed: medium  
90-grade mesh  
Thickness : 10  $\mu\text{m}$   
Substrates: PET, TPU

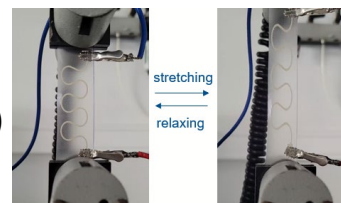
#### Electrical characterization under stretching

Records electrical resistance of the conductive sample while being deformed



Parameters:

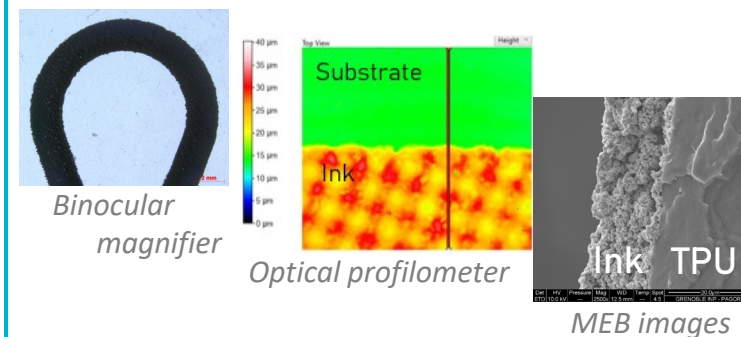
- Sample shape (pattern, size, line width)
- Elongation rate
- Speed of deformation
- Unique or cyclic deformation



### Results

#### Imagery of the printed pattern

Morphological analysis of the ink at different scales (surface and inside the layer)



#### Performances of conductive inks under stretching

- Inks are still conductive after 100 cycles at 25% elongation
- Observation of a hysteresis phenomenon

