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Ph.D. thesis (2024-2027)
LGP2 (J. Bras; Q. Charlier)

Dry processing methods to manufacture low environmental-footprint bio-based materials

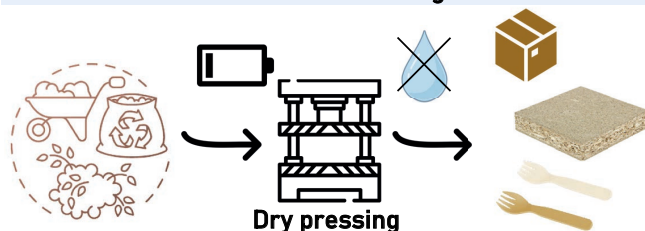
Fabrication en voie sèche de matériaux biosourcés à empreinte environnementale diminuée

MatBio

Context / Objectives

- Environmental issues Plastic industry**
 - CO₂ emission
 - Not biodegradable so a lot of wastes finds itself in landfill or ocean (6900 Mt¹)
- Disadvantage of current biobased solutions**
 - High energy and water consumption
 - The use of petroleum-based adhesives
 - Low biodegradability or recyclability for bioplastics

Goal : Substitute plastic by producing material from biomasses with more sustainable dry processes that uses less energy, less water, no petroleum based adhesives and that can leads to biodegradable solutions !



Understanding adhesion phenomena is key

¹Tony R. Walker et al. Trends in Analytical Chemistry 2023

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<https://anr.fr/Projet-ANR-23-CE43-0002>

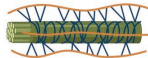


Methods

Lignocellulosic material



- Wood industry by products
 - For circular economy
 - "Pure material"
 - To control and understand



Functionalization and additives



- Biobased polymers
- Green chemistry
- Initial porous structure
 - To tune the mechanical properties

→ Different type of material shaping (powder, fiber, particle)

Dry process

- Thermocompression
- Ultrasonic compression molding



→ Different process parameters

→ Adjust input parameters to tailor final properties

Multi-criteria analysis

Creation of a global performance index

Performance

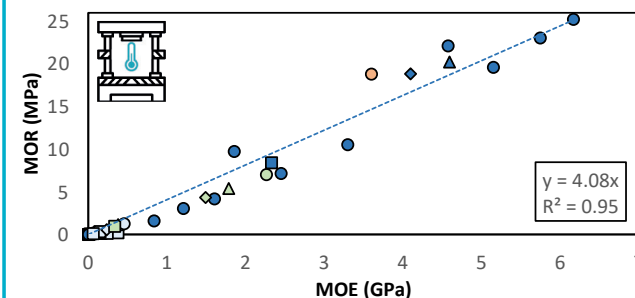
- Mechanical properties
- Thermal properties
- Surface roughness
- Water resistance

Environmental

- Biodegradability
- Dry recyclability
- Fragmentability
- LCA

Results

Mechanical properties as function of process parameters



Temperature (°C)
 250 (orange square)
 220 (blue square)

Pressure (MPa)
 13 (green triangle)
 71 (yellow triangle)
 42 (purple diamond)
 100 (pink circle)

... ± ... Root-Mean-Square height (Sq in μm)

Three distinct material states

